

LIQUID CRYSTAL DISPLAY DEVICE  
FOR USE IN ELECTRONIC APPARATUS

FIELD OF THE INVENTION

5 This invention relates to a liquid crystal display device and an electronic apparatus with a liquid crystal display device. More particularly, this invention relates to a structure and arrangement of a backlight device with improved power efficiency for use in a liquid  
10 crystal display device for electronic apparatuses.

BACKGROUND OF THE INVENTION

Maruyama et al., in their Japanese Patent Application Publication No. HEI 11-38410 A laid open for public inspection on February 12, 1999, disclose  
15 use of a semi-transmissive liquid crystal display device in order to reduce liquid crystal display device power dissipation or consumption. The liquid crystal display device of Maruyama et al. is operated as a transmissive liquid crystal display device by the use of a cold-cathode fluorescent lamp (CCFL) as a backlight source,  
20 when the liquid crystal display device is operated in a dark environment. In a light environment, it does not use the cold cathode fluorescent lamp, but uses a white reflective plate to reflect environmental light so that  
25 the liquid crystal display device can be operated as a reflective liquid crystal display device.

In order to reduce power dissipation, Kurumizawa discloses in his Japanese Patent Application Publication No. HEI 11-101980 A laid open for public  
30 inspection on April 13, 1999, a liquid crystal display device using a cold cathode fluorescent lamp and chemiluminescence. The liquid crystal display device of Kurumizawa uses a cold cathode fluorescent lamp as a backlight source when an electronic apparatus which  
35 employs the liquid crystal display device is operated from an AC power supply, while it uses a bag containing a chemiluminescent mixture solution as a backlight

source when the electronic apparatus is operated from a DC battery.

The semi-transmissive liquid crystal display device disclosed in Japanese Patent Application Publication No. HEI 11-38410 A can use a DC power supply battery for a longer time when it is operated as a reflective liquid crystal display device in a light place. The semi-transmissive liquid crystal display device uses a cold cathode fluorescent lamp when it is used in a dark environment and, therefore, requires higher brightness. However, its display is less bright than and, therefore, inferior in quality to an ordinary transmissive liquid crystal display device when it is operated from the same power supply level as the ordinary transmissive liquid crystal display device, because light transmission is restricted due to its semi-transmissive nature. Accordingly, the liquid crystal display device of Maruyama et al. requires higher power to provide the same brightness as the ordinary transmissive liquid crystal display device.

The liquid crystal display device employing a cold cathode fluorescent lamp and chemiluminescence disclosed in Japanese Patent Application Publication No. HEI 11-101980 A requires a bag containing chemically luminescent mixture solution to be inserted into the liquid crystal display device. This liquid crystal display device is not economical because, once the bag starts emitting light, the light emission cannot be interrupted. In addition, a user of the liquid crystal display device must take a chemiluminescent bag or bags with him or her, and must take a trouble of disposing the used bag.

The inventors have recognized that power dissipation of a liquid crystal display device and an electronic apparatus with the liquid crystal display device can be reduced by selectively using a cold cathode fluorescent lamp and light-emitting diodes as a

backlight source for the liquid crystal display device depending on brightness required for the liquid crystal display device.

5 An object of the present invention is to provide a liquid crystal display device with power efficient backlight sources selectively useable depending on desired brightness.

10 Another object of the present invention is to prolong the life of a battery used to operate an electronic apparatus through selective use of power efficient backlight sources for a liquid crystal display device used with the electronic apparatus depending on brightness required for the liquid crystal display device.

15 SUMMARY OF THE INVENTION

In accordance with one aspect of the present invention, an electronic apparatus includes a liquid crystal display device which includes a plurality of light sources including a cold cathode fluorescent lamp and a light-emitting diode (LED) and a liquid crystal unit. The electronic apparatus further includes a controller for selecting and operating at least one of the light sources in accordance with brightness required for the liquid crystal display device.

20 In an embodiment, the liquid crystal display device may further include at least one light guide plate which causes light from at least one of the plurality of light sources entering into the light guide plate through at least one surface thereof to be projected toward the liquid crystal unit.

25 The liquid crystal display device may further include a light guide member for causing light entering into it through one surface thereof to be scattered and projected through another surface thereof, and a light guide plate which causes the scattered light entering into it through one side surface thereof to be projected toward the liquid crystal unit.

The liquid crystal display device may further include at least one light guide plate for causing light entering into it through a side surface thereof from at least one of the light sources to be scattered and projected toward the liquid crystal unit.

In accordance with another aspect of the present invention, a liquid crystal display device includes a plurality of light sources including at least one cold cathode fluorescent lamp and at least one LED, a liquid crystal panel, a light guide plate for causing light from at least one of the plurality of light sources entering into the light guide plate through a surface thereof to be projected toward the liquid crystal panel, and a controller for selecting at least one of the plurality of light sources in accordance with required brightness and determining the brightness of the selected light source to operate the selected light source.

The present invention makes it possible to choose a backlight source having high power efficiency in accordance with required brightness in a liquid crystal display device, whereby the life of a battery for operating the backlight sources can be long. Also, an electronic apparatus with such a liquid crystal display device can be realized.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIGURES 1A, 1B, 1C and 1D illustrate a liquid crystal display device with a backlight device disposed on the rear surface of a transmissive liquid crystal panel, in accordance with an embodiment of the present invention;

FIGURES 2A and 2B illustrate a liquid crystal display device with a backlight device, in accordance with another embodiment of the invention;

FIGURES 3A and 3B illustrate a liquid crystal display device with a backlight device, in accordance with a further embodiment of the invention;

FIGURES 4A and 4B illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

5 FIGURES 5A and 5B illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

FIGURES 6A, 6B and 6C illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

10 FIGURES 7A, 7B and 7C illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

FIGURES 8A, 8B and 8C illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

15 FIGURES 9A, 9B and 9C illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

FIGURES 10A and 10B illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention;

FIGURES 11A and 11B illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention; and

25 FIGURES 12A, 12B and 12C illustrate a liquid crystal display device with a backlight device, in accordance with a still further embodiment of the invention.

#### DESCRIPTION OF PREFERRED EMBODIMENTS

In accordance with the present invention a cold cathode tube or fluorescent lamp and a light emitting diode (LED) are used as light sources providing backlight for a transmissive liquid crystal display device (LCD) for use in a portable or mobile electronic apparatus, such as a notebook personal computer, a handheld personal computer or a personal digital assistant (PDA). For a range of low brightness, an LED has a higher power efficiency than a cold cathode

fluorescent lamp. The inventors have recognized that, by the use of ten LED's for providing low display brightness obtainable by a cold cathode fluorescent lamp on a liquid crystal display screen having a display area of about 200 cm<sup>2</sup>, dissipated power can be reduced by an amount of up to about 40 % to about 60 % (about 300 mW to about 400 mW) of the power which would be dissipated if the cold cathode fluorescent lamp was used.

In a transmissive liquid crystal display device in accordance with the present invention and an electronic apparatus with such a liquid crystal display device, a cold cathode fluorescent lamp is used for desired display brightness of, for example, 23 cd/m<sup>2</sup> higher than a threshold value of, for example, 20 cd/m<sup>2</sup> to thereby ensure satisfactory display quality. On the other hand, if a desired display brightness is equal to or lower than the threshold value, for example, 5 cd/m<sup>2</sup> or 20 cd/m<sup>2</sup>, an LED is used to save the power dissipation to prolong the life of a battery. Also, the life of the cold cathode fluorescent lamp can be prolonged by using the LED as frequently as possible. For that purpose, switching control between the light sources is provided for the electronic apparatus.

Alternatively, when an external AC power supply is used for a transmissive liquid crystal display device and an electronic apparatus with such a liquid crystal display device, a cold cathode fluorescent lamp may be used as a light source to ensure satisfactory display quality. On the other hand, when a DC battery source is used, an LED may be used as a light source to save power dissipation so that the battery can be used longer.

Alternatively, when an external AC power supply is used or when desired display brightness is set to a value of, for example, 25 cd/m<sup>2</sup>, which is higher than a threshold value of, for example, 20 cd/m<sup>2</sup>, for a transmissive liquid crystal display device and an electronic apparatus with such a liquid crystal display

device, a cold cathode fluorescent lamp may be used as a light source to thereby ensure satisfactory display quality. On the other hand, when a DC battery is employed as a power supply with desired brightness of, for example, 5 cd/m<sup>2</sup> or 20 cd/m<sup>2</sup>, which is equal to or lower than the threshold value, an LED may be used.

Now, preferred embodiments are described with reference to the accompanying drawings. Throughout the drawings, similar or same elements and functions are provided with the same reference numerals.

FIGURES 1A, 1B and 1C illustrate a liquid crystal display device 5 including a transmissive liquid crystal panel 54 with a backlight device 100 disposed on the rear surface of the panel 54, in accordance with one embodiment of the present invention. FIGURE 1A shows a front view of the liquid crystal display device 5 including the backlight device 100, and a light source switching control unit 72, a cold cathode fluorescent lamp driving unit 74 and an LED driving unit 76 which are associated with the liquid crystal display device 5. In FIGURE 1A, the liquid crystal panel 54 is shown with its part removed. (Similarly, in FIGURES 2A, 3A, 4A, 5A, 6A, 7A, 8A, 9A, 10A, 11A and 12A, the liquid crystal panel 54 is shown with its part removed.) FIGURE 1B is a left side view of the liquid crystal display device 5 shown in FIGURE 1A, and FIGURE 1C is a bottom view of the liquid crystal display device 5. FIGURE 1D is useful for explaining the structure of a reflecting sheet or reflecting plate 53. As indicated in FIGURES 1A, 1B and 1C, the vertical direction is defined as an X direction, the horizontal direction is defined as a Y direction, and the direction perpendicular to both of the X and Y directions is defined as a Z direction.

The cold cathode fluorescent lamp driving unit 74 is coupled to an external AC power supply (not shown) and to a DC battery (not shown). The LED driving unit 76 is coupled to the DC battery. The LED driving unit

76 may be additionally coupled to the external AC power supply. The light source switching control unit 72 activates selectively the cold cathode fluorescent lamp driving unit 74 and the LED driving unit 76 in response to an instruction IS from a microprocessor or microcontroller 70 of an electronic apparatus (not shown). The microprocessor provides the instruction IS in accordance with display brightness set by a user.

Referring to FIGURES 1A, 1B and 1C, the backlight device 100 includes a cold cathode fluorescent lamp 10, a plurality of LED's 30, a light guide bar or rod 40, and a generally rectangular light guide plate 50. Typically, the light guides 40 and 50 are made of acrylic resin. The light guide plate 50 is disposed behind the transmissive liquid crystal panel 54 in parallel therewith. The light guide plate 50 has a flat and rectangular surface facing the liquid crystal panel 54, as shown in FIGURE 1A, and has a downward tapered profile in the X-Z plane as shown in FIGURE 1B. In other words, the rear surface of the light guide plate 50 tapers downward in the X direction and forward in the Z direction. The light guide plate 50 has the largest thickness of about 2 mm at the top and the smallest thickness of about 1 mm at the bottom.

The light guide bar 40 has a tapered or wedge-shaped profile which is the same as the profile of the light guide plate 50.

The rear surface of the light guide plate 50 is provided with a plurality of grooves 51 extending in the X direction so that a succession of a plurality of prismatic portions extending in the X direction and arranged in the Y direction can be formed, as shown in FIGURE 1C. The prismatic portions formed by the grooves 51 in the light guide plate 50 scatter light entering in the Y direction from the LED's 30 through the light guide bar 40 within the light guide plate 50 to direct it forward in the Z direction. In FIGURE 1A, parts of



base lines and ridges of some of the prisms or the grooves 51, which extend in parallel with each other in the X direction, are shown by broken lines 52.

The rear surface of the light guide plate 50 is covered with a known reflecting sheet or plate 53. As shown in FIGURE 1D, a number of protuberances having spherical surfaces or convex lens-shaped protuberances for scattering light are formed on the surface of the reflecting sheet 53 facing the light guide plate 50.

The cold cathode fluorescent lamp 10, which projects light toward the light guide plate 50 in the X direction, is disposed on the top surface of the light guide plate 50. Thus, the cold cathode fluorescent lamp 10 functions as a side light for the liquid crystal display device 5.

As described above, the LED's 30 are arranged on the left side surface of the light guide plate 50. The LED's 30 emit light through the elongated light guide bar 40 to the light guide plate 50. Thus, the LED's 30 also function as a side light of the liquid crystal display device 5. Similarly to the rear surface of the light guide plate 50, a plurality of grooves 41 extending in the Z direction are arranged in the X direction on the surface of the light guide bar 40 facing the LED's 30 so that prismatic portions can be formed. The grooves 41 or prismatic portions function to scatter light within the light guide bar 40. Base lines and ridges of some of the prismatic portions are indicated by broken lines 42 in FIGURE 1B. Preferably, the LED's 30 are of the type emitting light which is white or approximately white.

The cold cathode fluorescent lamp 10 is enclosed in a cover formed by reflecting plates 16, which opens toward the top surface of the light guide plate 50. The LED's 30 and the light guide bar 40 are enclosed in a cover formed by reflecting plates 36, which opens toward the light guide plate 50. Typically, the reflecting

plates 16 and 36 are made of aluminum and provided with a mirror surface film applied over their inner surfaces. Reflecting sheets 58 cover the bottom and right side surfaces of the light guide plate 50, as shown in FIGURE 1A. Throughout the drawings, except FIGURE 1D, the portions of the reflecting plates and sheets 16, 36 and 58 and other elements located on the viewer's side are not shown to facilitate understanding of the structure of the backlight device 100.

In operation, in the electronic apparatus including the liquid crystal display device 5 shown in FIGURES 1A, 1B and 1C with the backlight device 100, when the desired brightness set by the user is higher than a threshold value of, for example,  $20 \text{ cd/m}^2$ , the processor 70 supplies an instruction IS for selecting the cold cathode fluorescent lamp and designating the magnitude of the display brightness to the light source switching control unit 72. In response to the instruction IS from the microprocessor 70, the light source switching control unit 72 supplies a control signal CTRL to activate the cold cathode fluorescent lamp driving unit 74 which powers the cold cathode fluorescent lamp 10, and also causes the cold cathode fluorescent lamp driving unit 74 to control the brightness of the cold cathode fluorescent lamp 10 in accordance with the desired brightness.

When the desired display brightness set by the user is equal to or lower than the threshold value of  $20 \text{ cd/m}^2$ , the processor 70 supplies the instruction IS for selecting the LED's and designating the magnitude of the display brightness to the light source switching control unit 72. In response to this instruction IS, the light source switching control unit 72 provides a control signal CTRL to activate the LED driving unit 76 which powers the LED's 30, and also causes the LED driving unit 76 to control the brightness of the LED's 30 in accordance with the desired display brightness.

In an alternative arrangement, when the electronic apparatus is operated from an AC power supply, the processor 70 may supply the light source switching control unit 72 with an instruction IS for causing the cold cathode fluorescent lamp to be selected and for designating the magnitude of the display brightness. In response to this instruction IS, the light source switching control unit 72 provides a control signal CTRL to activate the cold cathode fluorescent lamp driving unit 74 which powers the cold cathode fluorescent lamp 10, and also causes the cold cathode fluorescent lamp driving unit 74 to control the brightness of the cold cathode fluorescent lamp 10 for providing a desired display brightness in a relatively high brightness range of, for example, 15 cd/m<sup>2</sup> and higher. On the other hand, when the electronic apparatus is operated from a DC battery, the processor 70 supplies the light source switching control unit 72 with an instruction IS for causing the LED's to be selected and for designating the magnitude of the display brightness. In response to this instruction IS, the light source switching control unit 72 provides a control signal CTRL to activate the LED driving unit 76 which powers the LED's 30, and also causes the LED driving unit 76 to control the brightness of the LED's 30 for providing a desired display brightness in a relatively low brightness range of, for example, from 5 cd/m<sup>2</sup> to 20 cd/m<sup>2</sup>.

In a still alternative arrangement, when the electronic apparatus is powered from an AC power supply, or when the electronic apparatus is powered from a DC battery and the desired brightness designated by the user is higher than a threshold value of, for example, 20 cd/m<sup>2</sup>, the processor 70 may supply the light source switching control unit 72 with an instruction IS for selecting the cold cathode fluorescent lamp and designating the magnitude of the display brightness. In response to this instruction IS, the light source

switching control unit 72 supplies the cold cathode fluorescent lamp driving unit 74 with a control signal CTRL to activate the cold cathode fluorescent lamp driving unit 74, and also causes the cold cathode fluorescent lamp driving unit 74 to control the brightness of the cold cathode fluorescent lamp 10 in accordance with the desired brightness designated by the user. On the other hand, when the electronic apparatus is operated from a DC battery and the desired brightness designated by the user is equal to or lower than the threshold value of  $20 \text{ cd/m}^2$ , the processor 70 supplies the light source switching control unit 72 with an instruction IS for selecting the LED's and designating the magnitude of the display brightness. In response to this instruction IS, the light source switching control unit 72 supplies the LED driving unit 76 with a control signal CTRL to activate the LED driving unit 76, and also causes the LED driving unit 76 to control the brightness of the LED's 30 in accordance with the desired brightness designated by the user.

Light is projected downward into the light guide plate 50 from the cold cathode fluorescent lamp 10 as represented by broken line arrows in FIGURE 1A, and scattered and reflected by the reflecting sheet 53 on the slanting rear surface of the light guide plate 50 and by the reflecting sheets 58 on the right side and bottom surfaces of the light guide plate 50 so that it can be directed to the liquid crystal panel 54 as indicated by broken line arrows in FIGURE 1B. Light emitted by the LED's 30, represented by broken line arrows in FIGURE 1A, is projected rightward toward the light guide plate 50 through the light guide bar 40. Because of the grooves 41 in the light guide bar 40, the light is scattered in the light guide bar 40, and the scattered light enters into the light guide plate 50. The scattered light entering the light guide plate 50 is, then, scattered and reflected again by the

prismatic portions formed by the grooves 51 in the rear surface of the light guide plate 50 and is directed to the liquid crystal panel 54 as represented by broken line arrows in FIGURE 1C.

5 As described, the use of the cold cathode fluorescent lamp 10 as the backlight source ensures good display quality, while the use of the LED's 30 as the backlight source can prolong the life of the DC battery used as the power source.

10 FIGURES 2A and 2B show a liquid crystal display device with a backlight device 101 in accordance with another embodiment of the present invention. FIGURE 2A is a front view of the liquid crystal display device including the backlight device 101, and FIGURE 2B is  
15 a right side view of the liquid crystal display device shown in FIGURE 2A. Similarly to the embodiment shown in FIGURES 1A, a cold cathode fluorescent lamp 10 of FIGURE 2A is connected to a cold cathode fluorescent lamp driving unit 74 similar to the one shown in FIGURE  
20 1A, and LED's 30 of FIGURE 2A are connected to an LED driving unit 76 similar to the one shown FIGURE 1A, although the driving units 74 and 76 are not shown in FIGURE 2A.

The liquid crystal display device shown in FIGURES  
25 2A and 2B include a rectangular light guide plate 502 having a uniform thickness of about 2 mm. The cold cathode fluorescent lamp 10 is disposed on the upper surface of the light guide plate 502. A plurality of LED's 30, which emit light directly into the light guide  
30 plate 502, are disposed beneath the bottom surface of the light guide plate 502. A liquid crystal panel 54 is disposed in front of the light guide plate 502. The cold cathode fluorescent lamp 10 is enclosed in a cover formed by reflecting plates or sheets 16 which opens  
35 toward the light guide plate 502, and the LED's 30 are enclosed in a cover formed by reflecting plates or sheets 36, which opens toward the light guide plate 502. The

left and right side surfaces of the light guide plate 502 are covered with reflecting sheets 58.

Light from the cold cathode fluorescent lamp 10 is projected downward into the light guide plate 502 as represented by broken line arrows, and scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 502 and also by the reflecting sheets 58 on the left and right side surfaces of the light guide plate 502. Light from the cold cathode fluorescent lamp 10 is then directed toward the liquid crystal panel 54 as shown in FIGURE 2B.

Light from the LED's 30 is projected upward as represented by broken line arrows, scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 502, and directed to the liquid crystal panel 54, as shown in FIGURE 2B. In this embodiment, the light guide bar 40 used in the embodiment shown in FIGURES 1A-1C is not required, but, since an LED, in general, has directivity regarding light emission, causing light to diverge forward, there may be dark portions in the bottom of the light guide plate 502 at locations where no LED's 30 are disposed. Accordingly, as the LED's for this embodiment, low directivity LED's, which may be provided by appropriately designing mold resin for them, are preferred.

FIGURES 3A and 3B illustrate a liquid crystal display device with a backlight device 103 in accordance with a further embodiment of the invention. FIGURE 3A is a front view of the liquid crystal display device including the backlight device 103, and FIGURE 3B is a right side view of the liquid crystal display device of FIGURE 3A. Although not shown in FIGURE 3A, a cold cathode fluorescent lamp 10 of FIGURES 3A and 3B is connected to a cold cathode fluorescent lamp driving unit 74 similar to the one shown in FIGURE 1A, and LED's 32 and 34 is connected to an LED driving unit 76 similar

to the one shown in FIGURE 1A.

The backlight device 103 includes an elongated light guide bar 44 extending along the bottom surface of a light guide plate 503. The LED's 32 are arranged on the right end surface of the light guide bar 44, and the LED's 34 are arranged on the left end surface of the light guide bar 44. Similarly to the light guide bar 40 of FIGURE 1A, the light guide bar 44 includes a plurality of grooves 41 extending in the Z direction which are arranged in the Y direction such that a succession of prismatic portions are formed in the bottom portion of the light guide bar 44. Also, as shown in FIGURE 3B, the rear surface of the light guide plate 503 is provided with a plurality of grooves 51 which extend in the horizontal direction Y such that a succession of prismatic portions arranged in the X direction can be formed in the rear portion of the light guide plate 503. By virtue of the grooves 51, light propagating in the X direction in the light guide plate 503 is scattered and reflected so that it is projected forward in the Z direction to a liquid crystal panel 54. The front, rear and bottom surfaces of the light guide bar 44 are covered with reflecting sheets 58. The remainder of the structure of the backlight device 103 is similar to the backlight device 101 shown in FIGURES 2A and 2B, and is not described again.

As represented by broken line arrows in FIGURES 3A and 3B, light emitted by the LED's 32 and 34 enters into the light guide bar 44, where it is scattered by the prismatic portions formed by the grooves 41, and the scattered light is directed upward into the light guide plate 503. The scattered light entering into the light guide plate 503 is scattered by the prismatic portions formed by the grooves 51 and reflected by the reflecting sheet 53 to be projected toward the liquid crystal panel 54 as represented by broken line arrows in FIGURE 3B. In this manner, the light guide bar 44 produces a uniform

brightness over the entire light guide plate 503.

As represented by broken line arrows, the cold cathode fluorescent lamp 10 projects light into the light guide plate 503, as in the embodiment shown in FIGURES 2A and 2B. The light entering into the light guide plate 503 is scattered by the prismatic portions in the rear surface of the plate 503 and reflected by the reflecting sheet 53 to be projected toward the liquid crystal panel 54.

FIGURES 4A and 4B illustrate a liquid crystal display device with a backlight device 105 in accordance with a still further embodiment of the invention. FIGURE 4A is a front view of the liquid crystal display device with the backlight device 105, and FIGURE 4B is a right side view of the liquid crystal display device of FIGURE 4A.

In FIGURES 4A-4B, 5A-5B, 6A-6C, 7A-7C, 8A-8C, 9A-9C, 10A-10B, 11A-11B and 12A-12C, although not shown, a cold cathode fluorescent lamp driving unit 74 similar to the one shown in FIGURE 1A is connected to a cold cathode fluorescent lamp 10, and an LED driving unit 76 similar to the one shown in FIGURE 1A is connected to LED's 32, 34 and the like.

The backlight device 105 includes a light guide plate 506 which is similar to the light guide plate 50 shown in FIGURES 1A through 1C and, therefore, tapered or wedged downward. The thickest, top portion has a thickness of about 2 mm, and the thinnest, bottom portion has a thickness of about 1 mm. The rear surface of the light guide plate 506 can be planar. The light guide bar 44 for scattering light is disposed between the upper surface of the tapered light guide plate 506 and the cold cathode fluorescent lamp 10, and the LED 32 is disposed at the right end of the light guide bar 44, and the LED 34 is disposed at the left end of the light guide bar 44. Similarly to the light guide bar 44 of FIGURE 3A, a plurality of grooves 41 extending in the



Z direction and arranged in the Y direction are formed in the upper surface of the light guide bar 44. Similarly to the embodiment shown in FIGURES 3A and 3B, the cold cathode fluorescent lamp 10 is enclosed in a cover formed of reflecting plates 16, and the LED's 32 and 34 are enclosed in covers formed of reflecting plates 36. The rear surface of the light guide plate 506 is covered with a reflecting sheet 53. Also, the right and left side surfaces and the bottom surface of the light guide plate 506 are covered with reflecting sheets 58. Further, although not shown, the front and rear surfaces of the light guide bar 44 are covered with the reflecting sheets 58. In this embodiment, since the light guide plate 506 is tapered or wedged, the size and weight of the liquid crystal display device can be reduced.

Light from the cold cathode fluorescent lamp 10, as represented by broken line arrows, passes through the light guide bar 44 into the light guide plate 506, and is scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 506 to be directed to the liquid crystal panel 54, as shown in FIGURE 4B. Light from the LED's 32 and 34, as represented by broken line arrows, passes in the Y direction into the light guide bar 44 and is scattered by the prismatic portions formed in the light guide bar 44 by the grooves 41. The scattered light is directed downward into the light guide plate 506, further scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 506, and directed to the liquid crystal panel 54.

FIGURES 5A and 5B illustrate a liquid crystal display device with a backlight device 107 in accordance with a still further embodiment of the invention. FIGURE 5A is a front view of the liquid crystal display device including the backlight device 107. FIGURE 5B is a right side view of the liquid crystal display device of FIGURE 5A. FIGURE 5A shows the liquid crystal display

device with parts of a cold cathode fluorescent lamp 10 and a reflecting sheet 16 removed in order to show a portion of a light guide bar 44 disposed behind the cold cathode fluorescent lamp 10.

5 The backlight device 107 includes a light guide plate 508 tapered or wedged, similarly to the light guide plate 506 shown in FIGURES 4A and 4B. The top portion of the light guide plate 508 has the largest thickness of about 3 mm, and the thinnest, bottom portion has a  
10 thickness of about 1.5 mm. On top of the light guide plate 508, the cold cathode fluorescent lamp 10 is disposed and the light scattering, light guide bar 44 is also disposed behind the lamp 10. An LED 32 is disposed at the right end of the cold cathode fluorescent  
15 lamp 10, and an LED 34 is disposed at the left end of the cold cathode fluorescent lamp 10. In the upper surface of the light guide bar 44, a plurality of grooves 41 similar to the grooves 41 in the bar 44 shown in FIGURES 4A and 4B, extending in the Z direction are  
20 arranged in the Y direction. The cold cathode fluorescent lamp 10 is enclosed in a cover formed of reflecting plates 16 which is similar to the cover shown in FIGURES 4A and 4B, and the LED's 32 and 34 are enclosed in covers formed of reflecting plates 36 like the ones  
25 shown in FIGURES 4A and 4B. The left and right side and bottom surfaces of the light guide plate 508 are covered with reflecting sheets 58. The upper, front and rear surfaces of the light guide bar 44 are also covered with the reflecting sheets 58.

30 Light from the cold cathode fluorescent lamp 10 propagates downward and enters directly into the light guide plate 508, as indicated by broken line arrows, and is scattered and reflected by the reflecting sheet 53 disposed on the rear surface of the light guide plate  
35 508 to be projected toward the liquid crystal panel 54, as represented by broken line arrows in FIGURE 3B. As in the embodiment shown in FIGURES 4A and 4B, light from

the LED's 32 and 34 is emitted in the horizontal Y direction and is scattered by the prismatic portions formed by the grooves 41 in the light guide bar 44. The scattered light is projected downward into the light guide plate 508 and is further scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 508 to be projected toward the liquid crystal panel 54.

Since light from the cold cathode fluorescent lamp 10 enters directly into the light guide plate 508, it is attenuated less than in the embodiment of FIGURES 4A and 4B. When the cold cathode fluorescent lamp 10 is energized, the upper portion of the liquid crystal panel 54 may be darker than the rest because of the thickness in the upper portion of the light guide plate 508. If such occurs, the LED's 32 and 34 as well as the cold cathode fluorescent lamp 10 can be energized to supplement the low brightness provided by the cold cathode fluorescent lamp 10 in the upper portion of the liquid crystal panel 54.

FIGURES 6A, 6B and 6C illustrate a liquid crystal display device with a backlight device 109 in accordance with a still further embodiment of the invention. FIGURE 6A is a front view of the liquid crystal display device including the backlight device 109. FIGURES 6B and 6C are right side and bottom views, respectively, of the liquid crystal display device of FIGURE 6A.

The backlight device 109 includes a tapered or wedge-shaped light guide plate 510 similar to the light guide plate 50 of the embodiment shown in FIGURES 1A, 1B and 1C, with a thickest, top portion having a thickness of about 2 mm and a thinnest, bottom portion having a thickness of about 1 mm. The light guide plate 510 is provided with a plurality of grooves 51 extending in the vertical X direction. A cold cathode fluorescent lamp 10 is disposed on top of the light guide plate 510, which emits light toward the light guide plate 510. On

and along the right side surface of the light guide plate 510, there is disposed an elongated, wedge-shaped light guide bar 46. Also an elongated, wedge-shaped light guide bar 47 is disposed on and along the left side surface of the light guide plate 510. The front surfaces of the light guide bars 46 and 47 are in parallel with a liquid crystal panel 54, and the left and right side surfaces of the light guide bars 46 and 47 are in parallel with the right and left side surfaces of the light guide plate 510. The rear surfaces of the light guide bars 46 and 47 slant downward, as the light guide plate 510. A plurality of grooves 41 extending in the Z direction and arranged in the X direction are formed in each of the right and left side surfaces, i.e. outer surfaces, of the light guide bars 46 and 47, respectively, similarly to the light guide bar 44 shown in FIGURE 3A. On the top and bottom end surfaces of the light guide bar 46, LED's 32 and 34 are disposed, respectively. Similarly, on the top and bottom end surfaces of the light guide bar 47, LED's 33 and 35 are disposed, respectively. The cold cathode fluorescent lamp 10 is covered with reflecting plates 16, leaving the lower side open, and the LED's 32, 33, 34 and 35 are covered with reflecting plates 36, leaving the sides facing the light guide bars 46 and 47 open. The rear and bottom surfaces of the light guide plate 510 are covered with a reflecting sheet 53 and a reflecting sheet 58, respectively. The front, right side and rear side surfaces of the light guide bar 46 are covered with the reflecting sheets 58, and the front, left side and rear surfaces of the light guide bar 47 are also covered with the reflecting sheets 58.

As represented by broken line arrows, light from the cold cathode fluorescent lamp 10 is projected downward into the light guide plate 510 and scattered and reflected by the reflecting sheet 53 disposed on the slanting rear surface of the light guide plate 510 to

be projected toward a liquid crystal panel 54, as represented by broken line arrows in FIGURE 6B. The LED's 32 and 33 emit light vertically downward into the light guide bars 46 and 47, respectively, and the LED's 34 and 35 emit light vertically upward into the light guide bars 46 and 47, respectively. The light from the LED's 32, 33, 34 and 35 is then scattered and reflected by the prismatic portions formed by the grooves 41 in the light guide bars 46 and 47 and directed horizontally into the light guide plate 510. The light entering into the light guide plate 510 is then scattered by the prismatic portions formed by the grooves 51 and directed toward the liquid crystal panel 54. In this embodiment, the LED's 32, 33, 34 and 35 are disposed, being spaced from each other. Accordingly, a more uniform distribution of brightness can be realized over the liquid crystal panel 54, whereby the brightness can be increased efficiently.

FIGURES 7A, 7B and 7C illustrate a liquid crystal display device with a backlight device 111 in accordance with a still further embodiment of the invention. FIGURE 7A is a front view of the liquid crystal display device including the backlight device 111. FIGURES 7B and 7C are right side and bottom views, respectively, of the liquid crystal display device of FIGURE 7A.

The backlight device 111 includes a light guide plate 512 having a downward tapered or wedge-shaped profile like the light guide plate 50 of the embodiment shown in FIGURES 1A-1C, and elongated light guide bars 48 and 49 disposed on and along the right and left side surfaces of the light guide plate 512. Each of the light guide bars 48 and 49 has parallel top and bottom surfaces like the light guide bars of the embodiments of FIGURES 1A-1C and FIGURES 6A-6C. The top surface has a larger size of about 2 mm x about 2 mm than the bottom surface which has a size of about 1 mm x about 1 mm. The side surfaces of the light guide bars 48 and 49 adjacent to

the light guide plate 512 are in parallel with the side surfaces of the plate 512, and the front surfaces of the light guide bars 48 and 49 are in line with the front surface of the light guide plate 512. Thus, the light guide bar 48 tapers downward with the rear surface slanting forward and with the right side surface slanting leftward. Similarly, the light guide bar 49 tapers downward with the rear surface slanting forward and with the left side surface slanting rightward.

An LED 32 is disposed on the top surface of the light guide bar 48, and an LED 33 is disposed on the top surface of the light guide bar 49. The remainder of the structure of the backlight device 111 is the same as the backlight device 109 shown in FIGURES 6A-6C, and is not described again.

Since the light guide bars 48 and 49 have their side surfaces tapered in addition to their rear surfaces, the size and weight of the liquid crystal display device can be reduced.

Light from the cold cathode fluorescent lamp 10, as represented by broken line arrows, is projected downward into the light guide plate 512 and scattered and reflected by a reflecting sheet 53 on the rear surface of the light guide plate 512 to be projected toward a liquid crystal panel 54, as represented by broken line arrows in FIGURE 6B. The LED's 32 and 33 emit light downward into the light guide bars 48 and 49, respectively, as represented by broken line arrows, and the light is reflected by reflecting sheets 58 on their slanting side surfaces to enter horizontally into the light guide plate 512 where it is scattered by the prismatic portions formed by grooves 51 in the rear surface of the light guide plate 512 and directed toward the liquid crystal panel 54.

FIGURES 8A, 8B and 8C illustrate a liquid crystal display device with a backlight device 113 in accordance with a still further embodiment of the invention.

FIGURE 8A is a front view of the liquid crystal display device including the backlight device 113. FIGURES 8B and 8C are right side and bottom views, respectively, of the liquid crystal display device of FIGURE 8A. A liquid crystal panel 54 disposed in front of the backlight device 113 is not shown in FIGURE 8C.

The backlight device 113 includes a modified wedge-shaped light guide plate 514. The front surface of the light guide plate 514 is in parallel with the liquid crystal panel 54. The light guide plate 514 has symmetrical right and left halves with respect to a vertical center line CL. The light guide plate 514 tapers from the left and right sides toward the center line CL so that it is thinnest along the center line CL. The light guide plate 514 tapers also from the top toward the bottom. The rear surface of the light guide plate 514 is covered with a reflecting sheet 53. The remainder of the structure of the backlight device 113, including light guide bars 48 and 49 disposed along the side surfaces of the light guide plate 514, is the same as the backlight device 111 shown in FIGURES 7A, 7B and 7C, and is not described again.

By making the light guide plate 514 thinnest along the vertical center line CL, light emitted by the LED's 32 and 33 entering inward into the light guide plate 514 can be efficiently directed toward the liquid crystal panel 54.

As represented by broken line arrows, light from a cold cathode fluorescent lamp 10 enters downward into the light guide plate 514 and is scattered and reflected by the reflecting sheet 53 to propagate toward the liquid crystal panel 54 as indicated by broken line arrows in FIGURE 8B. LED's 32 and 33 emit downward directed light into the light guide bars 48 and 49, respectively. The light is, then, reflected by a reflecting sheet 58 on each of the outer side surfaces and enters horizontally in the Y direction into the light guide plate 514 where

it is scattered and reflected by the reflecting sheet 53 to propagate toward the liquid crystal panel 54, as shown in FIGURE 8B.

FIGURES 9A, 9B and 9C illustrate a liquid crystal display device with a backlight device 115 in accordance with a still further embodiment of the invention. FIGURE 9A is a front view of the liquid crystal display device including the backlight device 115. FIGURES 9B and 9C are right side and bottom views, respectively, of the liquid crystal display device of FIGURE 9A. In FIGURE 9C, a liquid crystal panel 54 disposed in front of the backlight device 115 is not shown.

The structure and design of the backlight device 115 is the same as the right half of the backlight device 113 shown in FIGURES 8A-8C. The backlight device 115 requires only one LED 32 and only one light guide bar 48, but an LED that can provide higher brightness may have to be used as the LED 32.

FIGURES 10A and 10B illustrate a liquid crystal display device with a backlight device 117 in accordance with a still further embodiment of the invention. FIGURE 10A is a front view of the liquid crystal display device including the backlight device 117. FIGURES 10B is a right side view of the liquid crystal display device of FIGURE 10A.

The backlight device 117 includes a downward tapering light guide plate 519 which a typical liquid crystal display device employs, and an additional light guide plate 518 disposed between the light guide plate 519 and a liquid crystal panel 54. The light guide plate 518 has substantially parallel front and rear surfaces, parallel top and bottom surfaces and parallel side surfaces, and is provided with a plurality of grooves 51 extending in the Y direction in the rear surface. The grooves 51 are arranged in succession in the X direction, whereby a succession of prismatic portions are formed in the rear portion of the light guide plate



518. The prismatic portions scatters light entering into the light guide plate 518 in the X direction so that the light can propagate in the Z direction. An elongated light guide bar 44 for scattering light is disposed to extend on and along the top surface of the light guide plate 518. Similarly to the light guide bar 44 shown in FIGURES 4A and 4B, a plurality of grooves 41 extending in the Z direction are formed in the top surface of the light guide bar 44. The grooves 41 are arranged in succession along the Y direction. LED's 32 and 34 are disposed adjacent to the right and left ends of the light guide bar 44. A cold cathode fluorescent lamp 10 is disposed on top of the wedge-shaped light guide plate 519.

The upper, front and rear sides of the cold cathode fluorescent lamp 10 are covered with reflecting plates 16. The LED's 32 and 34 are covered with reflecting plates 36, except the inward facing sides. The left and right side surfaces and the bottom surfaces of the light guide plates 518 and 519 are covered with reflecting sheets 58. The rear surface of the light guide plate 519 is also covered with a reflecting sheet 53. The top, front and rear surfaces of the light guide bar 44 are covered with the reflecting sheets 58.

Light from the cold cathode fluorescent lamp 10 is directed from the top surface of the light guide plate 519 downward into it, where it is scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 519 and directed toward the liquid crystal panel 54, as represented by broken line arrows in FIGURES 10A and 10B.

The LED's 32 and 34 emit light, as represented by broken line arrows, in the horizontal Y direction into the light guide bar 44 through its right and left end surfaces. The light is, then, scattered by the prismatic portions in the top portion of the light guide bar 44 and directed downward into the light guide plate

518, where it is further scattered by the prismatic portions provided by the horizontally extending grooves 51 and is directed toward the liquid crystal panel 54, as shown in FIGURE 10B. Part of light entering through the rear surface of the light guide plate 518 into the light guide plate 519 is reflected by the reflecting sheet 53 back into the light guide plate 518 and propagates toward the liquid crystal panel 54, as shown in FIGURE 10B.

FIGURES 11A and 11B illustrate a liquid crystal display device with a backlight device 119 in accordance with a still further embodiment of the invention. FIGURE 11A is a front view of the liquid crystal display device including the backlight device 119. FIGURES 11B is a right side view of the liquid crystal display device of FIGURE 11A. The backlight device 119 is the same as the backlight device 105 shown in FIGURES 4A and 4B, except that the backlight device 119 includes a plurality of LED's 12 disposed at the right end of the light guide bar 44 and a plurality of LED's 34 disposed at the left end of the light guide bar 44. The backlight device 119 can provide increased brightness by the use of plural LED's 32 and 34.

FIGURES 12A, 12B and 12C illustrate a liquid crystal display device with a backlight device 121 in accordance with a still further embodiment of the invention. FIGURE 12A is a front view of the liquid crystal display device including the backlight device 121. FIGURES 12B and 12C are right side and bottom views, respectively, of the liquid crystal display device of FIGURE 12A. The backlight device 121 is similar to the backlight device 109 shown in FIGURES 6A, 6B and 6C, except that a combination of LED's 32 and 34 and a light guide bar 44 is disposed on top of the light guide plate 510 in place of the cold cathode fluorescent lamp 10 and that two cold cathode fluorescent lamps 10 and 11 are disposed on the right and left side surfaces, respectively, of

the light guide plate 510 in place of the combination of the LED's 32 and 34 with the light guide bar 44 and the combination of the LED's 33 and 35 with the light guide bar 47.

5 The LED's 32 and 34 are disposed on the right and left end surfaces, respectively, of the light guide bar 44 disposed on top of the light guide plate 510. The light guide bar 44 has a plurality of grooves extending in the Z direction arranged in the Y direction.

10 Although the two cold cathode fluorescent lamps 10 and 11 are used in this embodiment, only one cold cathode fluorescent lamp may be used.

15 Each of the cold cathode fluorescent lamps 10 and 11 is surrounded by reflecting plates 16, except the side facing the light guide plate 510. Each of the LED's 32 and 34 is also surrounded by reflecting plates 36, except the side facing the light guide bar 44. Also, the light guide bar 44 is surrounded by reflecting sheets 58, except the side facing the light guide plate 510.

20 The wedge-shaped light guide plate 510 has the same shape and configuration as the light guide plate 510 shown in FIGURES 6A, 6B and 6C, and is not described again.

25 Light from the cold cathode fluorescent lamps 10 and 11 enters in the horizontal Y direction into the light guide plate 510, as represented by broken line arrows in FIGURE 12A, where it is scattered by the prismatic portions formed in the rear portion of the light guide plate 510 by the grooves 51, so that it can propagate  
30 toward a liquid crystal panel 54, as shown in FIGURE 12C.

35 Light from the LED's 32 and 34 enters into the light guide bar 44 in the horizontal Y direction, as represented by broken line arrows in FIGURE 12A, where it is scattered by the prismatic portions formed by the grooves 41 and directed downward into the light guide plate 510. The light from the light guide bar 44, then,

is scattered and reflected by the reflecting sheet 53 on the rear surface of the light guide plate 510 so as to be directed toward the liquid crystal panel 54, as represented by broken line arrows in FIGURE 12B.

5       The above-described embodiments are only typical examples, and a person skilled in the art may readily modify the illustrated embodiments to realize the objects of the present invention based on the principle of the present invention without departing the scope  
10 of the invention as defined by the accompanying claims, by, for example, appropriately combining the elements of the embodiments.